

Date: Friday, 06/02/2009 7:20:27 AM
User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : DOUBLER
Job Number : 45585	
Estimate Number : 10804	
P.O. Number :	Part Number : D38951
This Issue : 06/02/2009 S.O. No. :	Drawing Number : D3895 REV.A
Prsht Rev. : NC	Project Number :
First Issue : / / Type : SMALL /MED FAB	Drawing Revision :
Previous Run : 45526	Material :
Written By :	Due Date : 06/02/2009 Qty: 6 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET
CUT PER DRWG D3895 REV.A

IB 9-2-6

2.0	M6061T6S050	6061-T6 .050 Sheet
-----	-------------	--------------------



Comment: Qty.: 0.0200 sf(s)/Unit Total: 0.1200 sf(s)
6061-T6 .050 Sheet

104186 IB 9-2-6

(9)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

IB 9-2-6

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

S 02/02/06 (X2)

5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
-----	-----------------	----------------------------



Comment: HAND FINISHING RESOURCE #1
acid etch and alodine per QSI005

FL 09/02/06

(9)

6.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
-----	-----	---



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

09-02-06

(9)

Date: Friday, 06/02/2009 7:20:27 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: DOUBLER

Job Number: 45585

Part Number: D38951

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
IDENTIFY & STOCK
USING A FINE POINT MARKER
P/N & B./N

AS 09/02/06 (X)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/02/06

Job Completion



02/09/02/09

